

## **AMENDMENTS TO THE CLAIMS**

The following listing of claims will replace all prior versions, and listing of claims in the application:

### **LISTING OF CLAIMS:**

Claims 1-3 (cancelled).

Claim 4 (currently amended): ~~The slider of claim 3,~~ A slider comprising:

a foam core having a top surface, a bottom surface and edge surfaces, said foam core being a polyethylene foam board;

a top layer entirely heat laminated to said top surface and edge surfaces of said foam core, said top layer comprises:

a first outer film having a top surface and a bottom surface;

a first pattern being printed on said bottom surface of said first outer film, said first pattern being visible from outside of said top layer;

a first inner film having a top surface and a bottom surface, said top surface being heat laminated to said bottom surface of said first outer film, whereby said first pattern is overlaid; and

a first polyethylene foam skin having a top surface being heat laminated to said bottom surface of said first inner film and a bottom surface being heat laminated to said top surface and edge surfaces of said foam core, said first polyethylene foam skin having a greater density than the density of said foam core; and

a bottom layer entirely heat laminated to said bottom surface of said foam core;

wherein said top surface of said first outer film has a plurality of concaves forming depressions in said top surface and edge surfaces of said first polyethylene foam skin and said first outer film and first inner films are made of plastic.

Claims 5 (currently amended): ~~The slider of claim 1, wherein~~ A slider comprising:  
a foam core having a top surface, a bottom surface and edge surfaces, said foam core [[is]]  
being a non-polyethylene foam board;  
a top layer entirely heat laminated to said top surface and edge surfaces of said foam core,  
[[and]] said top layer ~~comprises~~ comprising:  
a first outer film having a top surface and a bottom surface; [[,]] ~~said~~  
a first pattern being printed on said bottom surface of said first outer film, said first  
pattern being visible from outside of said top layer;  
a first inner film having a top surface and a bottom surface, said top surface being heat laminated to said bottom surface of said first outer film, whereby said first pattern is overlaid; and  
a first bonding film having a top surface being heat laminated to said bottom surface of said first inner film and a bottom surface being heat laminated to said top surface and edge surfaces of said foam core; and [[,]]  
a bottom layer entirely heat laminated to said bottom surface of said foam core;  
wherein said first outer film and first inner films are made of plastic.

Claims 6 (currently amended): ~~The slider of claim 1, wherein~~ A slider comprising:

a foam core having a top surface, a bottom surface and edge surfaces, said foam core ~~[[is]]~~  
being a non-polyethylene foam board;

a top layer entirely heat laminated to said top surface and edge surfaces of said foam core,

~~[[and]]~~ said top layer ~~comprises~~ comprising:

a first outer film having a top surface and a bottom surface; ~~[[,]]~~ ~~said~~

a first pattern being printed on said bottom surface of said first outer film, said first  
pattern being visible from outside of said top layer;

a first inner film having a bottom surface and a top surface, said top surface being  
heat laminated to said bottom surface of said first outer film, whereby said first pattern is  
overlaid;

a first polyethylene foam skin having a top surface and a bottom surface, said top  
surface being heat laminated to said bottom surface of said first inner film; and

a first bonding film having a top surface being heat laminated to said bottom  
surface of said first polyethylene foam skin and a bottom surface being heat laminated to said top  
surface and edge surfaces of said foam core; and ~~[[,]]~~

a bottom layer entirely heat laminated to said bottom surface of said foam core;

wherein said first outer film and first inner films are made of plastic.

Claim 7 (original): The slider of claim 6, wherein said top surface of said first outer film has a  
plurality of concaves forming depressions in said top surface of said first polyethylene foam  
skin.

Claims 8 (currently amended): ~~The slider of claim 2, wherein~~ A slider comprising:

a foam core having a top surface, a bottom surface and edge surfaces, said foam core

being a polyethylene foam board;

a top layer entirely heat laminated to said top surface and edge surfaces of said foam core,

said top layer comprises:

a first outer film having a top surface and a bottom surface;

a first pattern being printed on said bottom surface of said first outer film, said first pattern being visible from outside of said top layer;

a first inner film having a top surface and a bottom surface, said top surface being heat laminated to said bottom surface of said first outer film, whereby said first pattern is overlaid;

a bottom layer entirely heat laminated to said bottom surface of said foam core, said bottom layer comprises comprising:

a ~~second~~ polyethylene foam skin having a top surface being heat laminated to said bottom surface of said foam core and a bottom surface; and

a plastic board having a top surface being heat laminated to said bottom surface of said ~~second~~ polyethylene foam skin,

wherein said ~~second~~ polyethylene foam skin has a greater density than a density of said foam core.

Claim 9 (currently amended): ~~The slider of claim 3, wherein~~ A slider comprising:

a foam core having a top surface, a bottom surface and edge surfaces, said foam core being a polyethylene foam board;

a top layer entirely heat laminated to said top surface and edge surfaces of said foam core,

said top layer comprises:

a first outer film having a top surface and a bottom surface;

a first pattern being printed on said bottom surface of said first outer film, said first pattern being visible from outside of said top layer;

a first inner film having a top surface and a bottom surface, said top surface being heat laminated to said bottom surface of said first outer film, whereby said first pattern is overlaid; and

a first polyethylene foam skin having a top surface being heat laminated to said bottom surface of said first inner film and a bottom surface being heat laminated to said top surface and edge surfaces of said foam core, said first polyethylene foam skin having a greater density than the density of said foam core; and

a bottom layer entirely heat laminated to said bottom surface of said foam core, said bottom layer comprises comprising:

a second polyethylene foam skin having a top surface being heat laminated to said bottom surface of said foam core and a bottom surface; and

a plastic board having a top surface being heat laminated to said bottom surface of said second polyethylene foam skin,

wherein said second polyethylene foam skin has a greater density than a density of said foam core and said first outer film and first inner films are made of plastic.

Claim 10 (original): The slider of claim 5, wherein said bottom layer comprises:

a second bonding film having a top surface being heat laminated to said bottom surface of said foam core and a bottom surface;

a second polyethylene foam skin having a top surface being heat laminated to said bottom surface of said second bonding film and a bottom surface; and

a plastic board having a top surface being heat laminated to said bottom surface of said second polyethylene foam skin.

Claim 11 (original): The slider of claim 6, wherein said bottom layer comprises:

a second bonding film having a top surface being heat laminated to said bottom surface of said foam core and a bottom surface;

a second polyethylene foam skin having a top surface being heat laminated to said bottom surface of said second bonding film and a bottom surface; and

a plastic board having a top surface heat laminated to said bottom surface of said second polyethylene foam skin.

Claim 12 (currently amended): The slider of claim 8, wherein said plastic board comprises:

a second inner film having a top surface being heat laminated to said bottom surface of said ~~second~~ polyethylene foam skin and a bottom surface;

a second outer film having a top surface being heat laminated to said bottom surface of said second inner film and a bottom surface;

a second pattern being pre-printed on said top surface of said second outer film before said top surface being heat laminated to said bottom surface of said second inner film, whereby said second pattern is overlaid; and

a plate having a surface being heat laminated to said bottom surface of said second outer film, said second pattern being visible from out side of said plate,

wherein said second outer film, second inner film and plate are made of plastic.

Claim 13 (original): The slider of claim 9, wherein said plastic board comprises:

a second inner film having a top surface being heat laminated to said bottom surface of said second polyethylene foam skin and a bottom surface;

a second outer film having a top surface being heat laminated to said bottom surface of said second inner film and a bottom surface;

a second pattern being pre-printed on said top surface of said second outer film before said top surface being heat laminated to said bottom surface of said second inner film, whereby said second pattern is overlaid; and

a plate having a surface being heat laminated to said bottom surface of said second outer film, said second pattern being visible from out side of said plate,

wherein said second outer film, second inner film and plate are made of plastic.

Claim 14 (original): The slider of claim 10, wherein said plastic board comprises:

a second inner film having a top surface being heat laminated to said bottom surface of said second polyethylene foam skin and a bottom surface;

a second outer film having a top surface being heat laminated to said bottom surface of said second inner film and a bottom surface;

a second pattern being pre-printed on said top surface of said second outer film before said top surface being heat laminated to said bottom surface of said second inner film, whereby said second pattern is overlaid; and

a plate having a surface being heat laminated to said bottom surface of said second outer film, said second pattern being visible from out side of said plate,

wherein said second outer film, second inner film and plate are made of plastic.

Claim 15(original): The slider of claim 11, wherein said plastic board comprises:

a second inner film having a top surface being heat laminated to said bottom surface of said second polyethylene foam skin and a bottom surface;

a second outer film having a top surface being heat laminated to said bottom surface of said second inner film and a bottom surface;

a second pattern being pre-printed on said top surface of said second outer film before said top surface being heat laminated to said bottom surface of said second inner film, whereby said second pattern is overlaid; and

a plate having a surface being heat laminated to said bottom surface of said second outer film, said second pattern being visible from out side of said plate,

wherein said second outer film, second inner film and plate are made of plastic.

Claims 16-19 (cancelled).



Claim 20 (currently amended): ~~The composite layer of claim 18,~~ A composite layer comprising:

an outer film having a top surface and a bottom surface;

a pattern being printed on said bottom surface of said outer film and visible from outside  
of said outer film;

an inner film having a bottom surface and a top surface, said top surface of said inner  
film being heat laminated to said bottom surface of said outer film, whereby said pattern is  
overlaid; and

a polyethylene foam skin having a bottom surface and a top surface, said top surface  
being heat laminated to said bottom surface of said inner film, said polyethylene foam skin  
having a density in the range of 1.5 to 10 PCF;

a plastic board having a top surface being heat laminated to said bottom surface of said  
polyethylene foam skin;

wherein said top surface of said ~~first~~ outer film has a plurality of concaves forming  
depressions in said top surface of said polyethylene foam skin and said outer film and said inner  
film are made of plastic.

Claim 21 (currently amended): ~~The composite layer of claim 18, wherein~~ A composite layer  
comprising:

a first outer film having a top surface and a bottom surface;

a first pattern being printed on said bottom surface of said first outer film and visible  
from outside of said first outer film;

a first inner film having a bottom surface and a top surface, said top surface of said first inner film being heat laminated to said bottom surface of said first outer film, whereby said first pattern is overlaid; and

a polyethylene foam skin having a bottom surface and a top surface, said top surface being heat laminated to said bottom surface of said first inner film, said polyethylene foam skin having a density in the range of 1.5 to 10 PCF;

[[said]] a plastic board ~~further~~ comprising:

a second inner film having a top surface being heat laminated to said bottom surface of said polyethylene foam skin and a bottom surface;

a second outer film having a top surface being heat laminated to said bottom surface of said second inner film and a bottom surface;

a second pattern being pre-printed on said top surface of said second outer film before said top surface of said surface of said second outer film being heat laminated to said bottom surface of said second inner film, whereby said second pattern is overlaid; and

a plate having a surface being heat laminated to said bottom surface of said outer film, said second pattern being visible from out side of said plate,

wherein said first outer film, first inner film, said second outer film, said second inner film and plate are made of plastic.

Claims 22-25 (cancelled.)